

DIP COATER USERS GUIDE

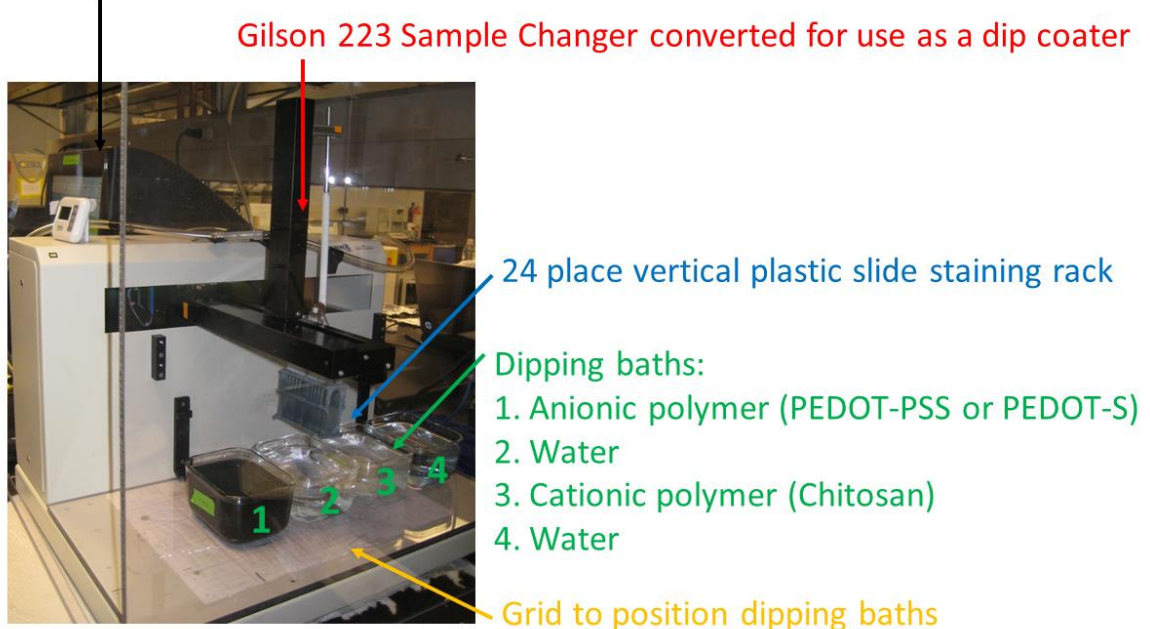
The dip coating system was converted from a Gilson 223 Sample Changer (Gilson, Inc., Middleton, WI, USA). The glass containers used as dipping baths were purchased from the containerstore.com. The slides were held in a 24 place plastic slide staining rack (Fisher Scientific, Austin, TX, USA), typically with one empty slot between each slide. The sample changer was controlled with script written using LabVIEW (National Instruments, Austin, TX, USA).

How to Set Up the Dip Coater

1. Load slide rack with charged glass slides and attach to arm of dip coater.
2. Manually push dip coater arm to root position (X0000/Y0000/Z2150).
3. Turn on dip coater by flipping I/O switch located on back panel.

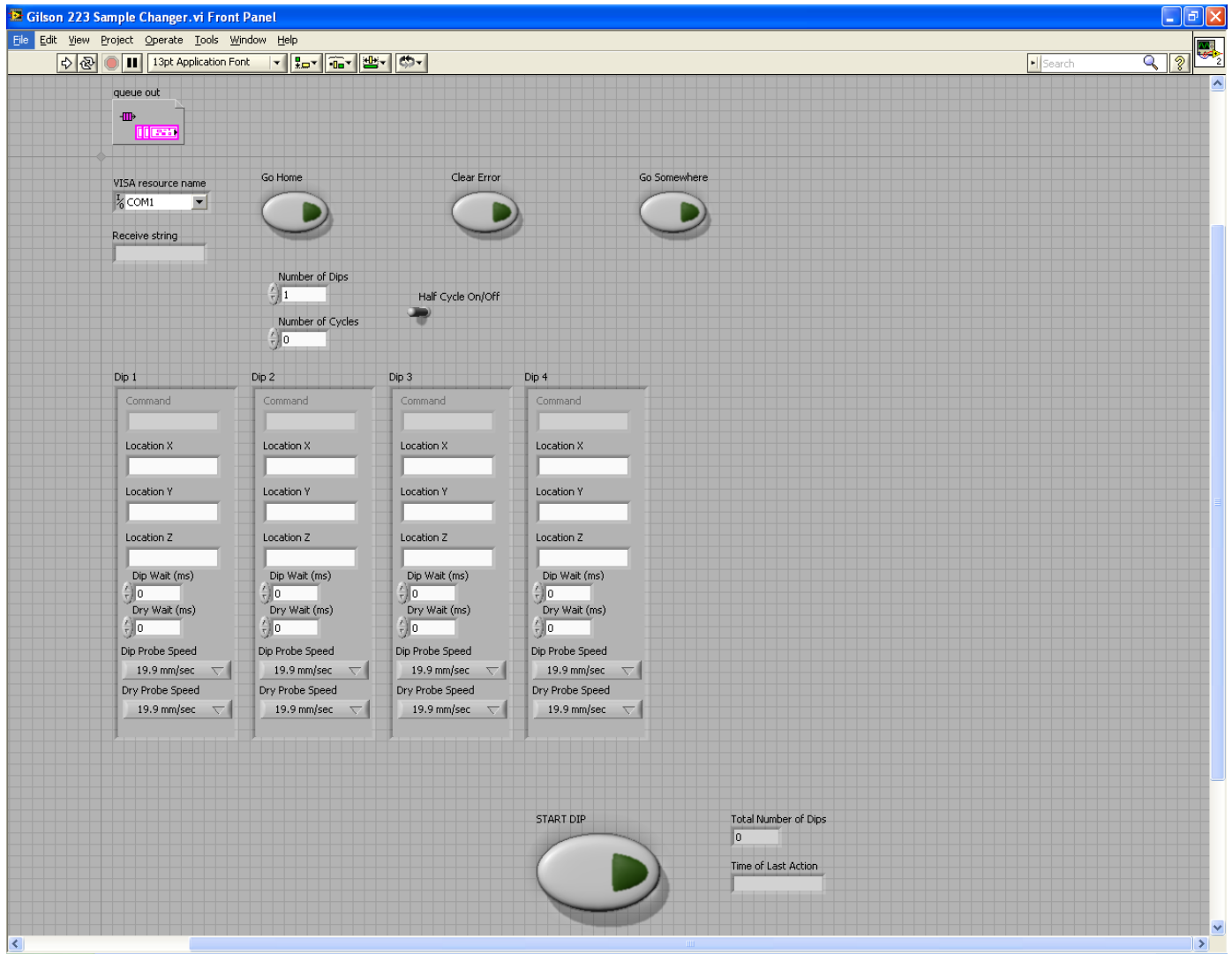
Figure 1: Experimental Setup

PC running LabVIEW script to control the Gilson 223 Sample Changer

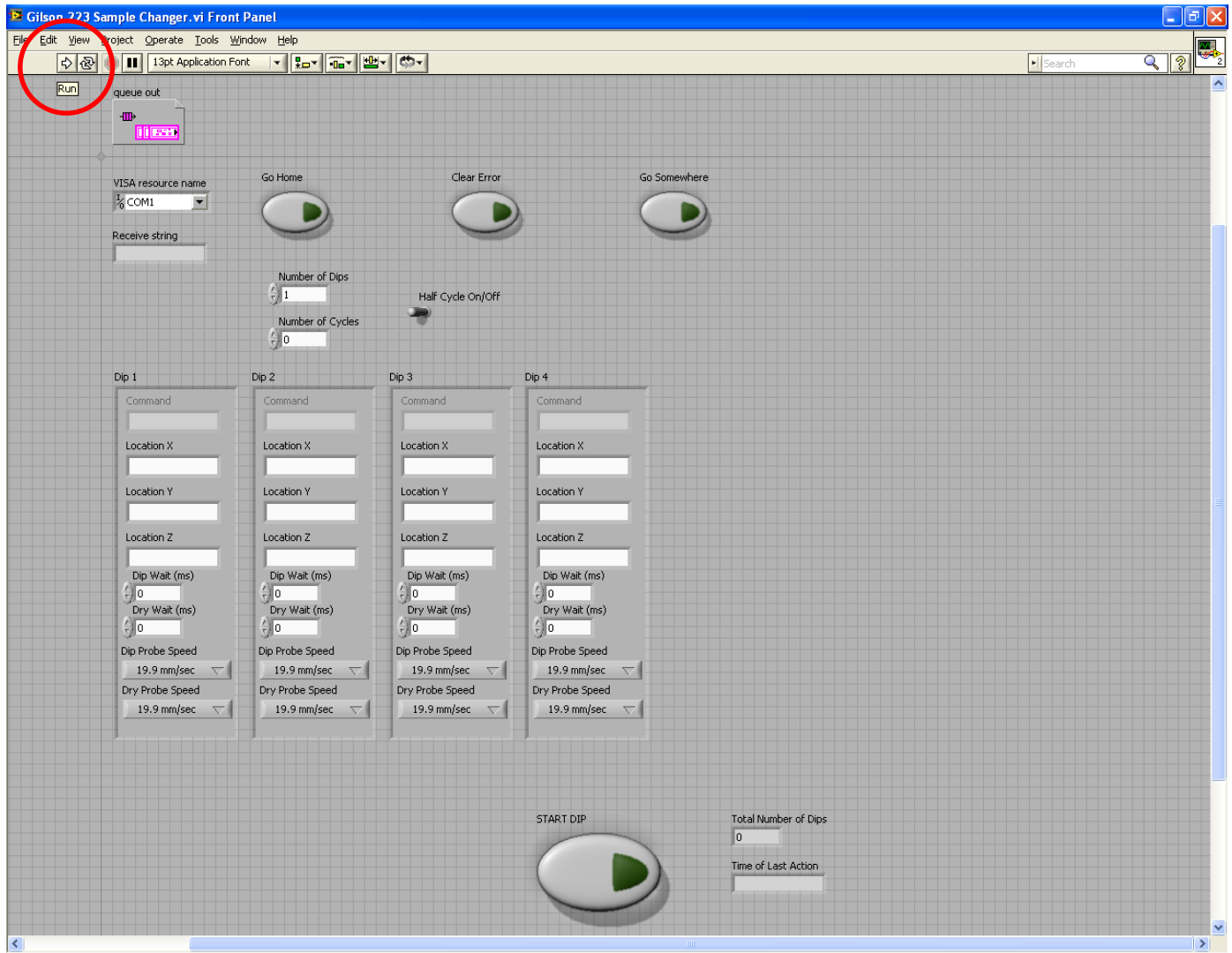


How to Set Up LabVIEW

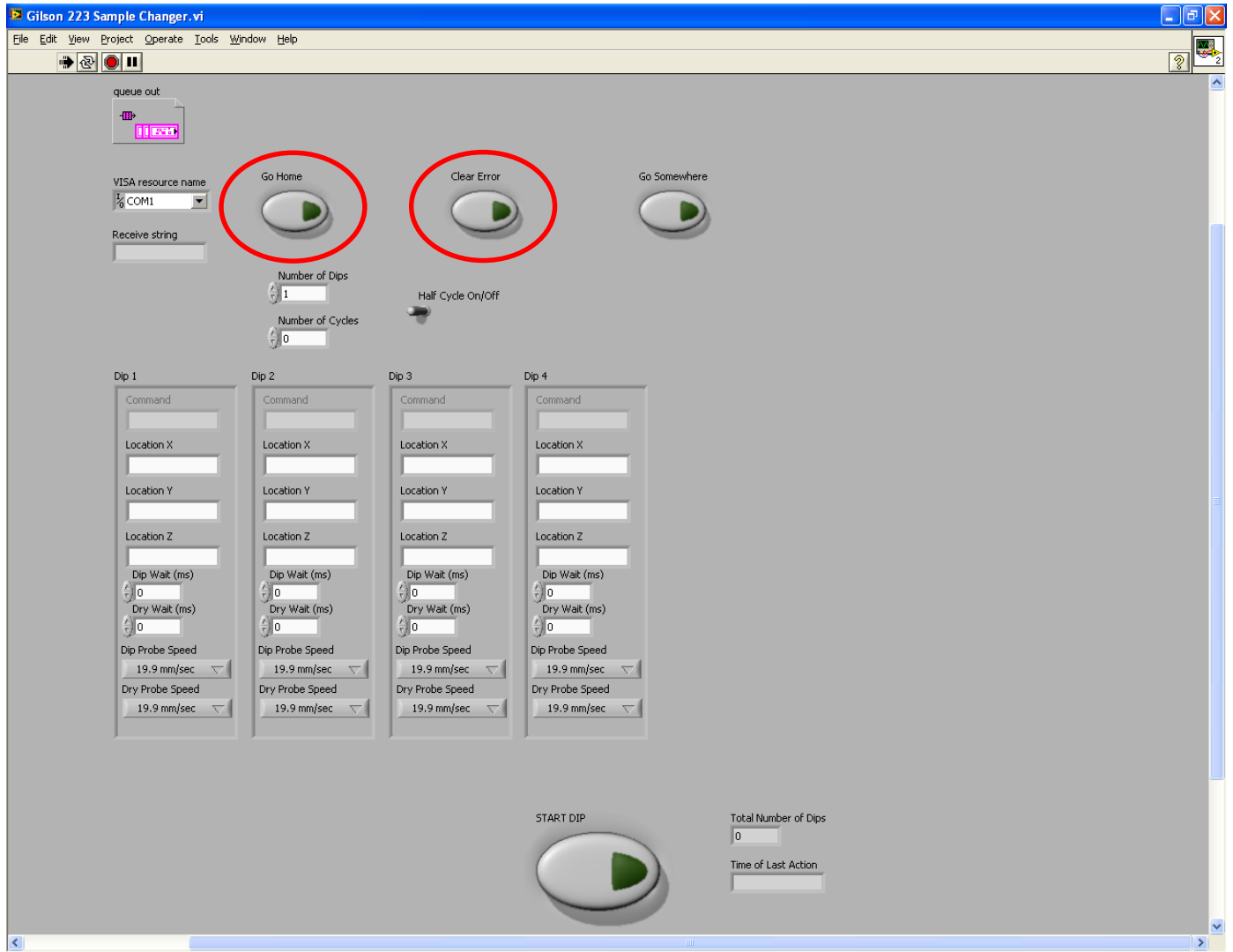
4. Open **Gilson 223 Sample Changer.vi** file located on desktop. This is what you should see:



5. Click **Run** icon located on the toolbar.



- Press **Clear Error** button. This will clear any errors indicated by the blinking LED light on the dip coater. Press **Go Home** button. This will set the dip coater arm to the home position (X0010/Y1200/Z2150).



7. Enter the numerical values as follows:

Number of Dips: 4

Number of Cycles: 10

Half Cycle On/Off: ☐

Dip 1	Dip 2	Dip 3	Dip 4
Command	Command	Command	Command
Location X: 0010	Location X: 0900	Location X: 1800	Location X: 2700
Location Y: 1200	Location Y: 1200	Location Y: 1200	Location Y: 1200
Location Z: 1200	Location Z: 1200	Location Z: 1200	Location Z: 1200
Dip Wait (ms): 900000	Dip Wait (ms): 30000	Dip Wait (ms): 900000	Dip Wait (ms): 30000
Dry Wait (ms): 60000	Dry Wait (ms): 60000	Dry Wait (ms): 60000	Dry Wait (ms): 60000
Dip Probe Speed: 19.9 mm/sec	Dip Probe Speed: 19.9 mm/sec	Dip Probe Speed: 19.9 mm/sec	Dip Probe Speed: 19.9 mm/sec
Dry Probe Speed: 19.9 mm/sec	Dry Probe Speed: 19.9 mm/sec	Dry Probe Speed: 19.9 mm/sec	Dry Probe Speed: 19.9 mm/sec

8. Press **START DIP** button. This will begin the dipping process. Each dipping cycle runs for 35 minutes. Ten dipping cycles will run for 350 minutes (5 hours, 50 minutes).

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- When dipping is complete (Total Number of Dips = 40), click **Abort** icon located on the toolbar and close program. NEVER SAVE.

